

Dart Aerospace
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200

D350-567-031
Job Sheet 167658

Qty 1 ea
Part No: D350-567-031
Part Name: Interior Window For -015 & -025
CH6002

Part Weight: 0 lbs
Status: Scheduled
Priority: Medium

Job Tracking No:
Job Created: 11/5/17

Created By: Linda Lacelle

Description:

Customer: LADYON (CLADY02)

2nd Floor, Langata House Wilson Airport, PO Box 1687 Nairobi, 00502 Kenya ph:254 20 6005417 fx:254 20 6005431.

Ship Via:

Bill of Materials

Job Routing

Op	No	Operation	Qty	Start Date	Due Date	Setup Run	Standard	Workcenter/Supplier
90	Start up Operation	1 Ea	11/13/17	0.00	0.00	0.00	0.00	Start Up Stores/Pkg2
110	Packaging	1 pcs	11/13/17	0.00	0.00	0.00	0.00	Packaging1
120	QC	1 pcs	11/13/17	0.00	0.00	0.00	0.00	QC4
125	DC	1 pcs	11/13/17	0.00	0.00	0.00	0.00	DC
130	Packaging	1 pcs	11/13/17	0.00	0.00	0.00	0.00	Packaging3
140	QC21-FG	1 Ea	11/13/17	0.00	0.00	0.00	0.00	QC21

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DAS NOV 1 11 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN3-4A 5007363	4	302	0	0
	AN5626C6332R12 5007352	8	100	0	0
	D2463 5007357	4	189	0	0
	D3210-1 5007314	1	5	0	0
	D3211-1 5007315	1	3	0	0
	D3212-1 5007315	1	11	0	0
	D3213-041 5007308	1	6	0	0
	D5420-1 5007374	1	15	0	0
	MS20426AD3-5 5007276	8	8,188	0	0
	MS20470AD4-5 5007273	40	912	0	0
	MS20470AD4-6 5007266	90	1,793	0	0
	MS20470AD4-7 5007258	20	715	0	0
	MS21042L06 5007255	8	205	0	0
	MS21062L3 5007252	4	47	0	0
	NAS1149DN632J 5007248	8	75	0	0

cut 1 @ 45.00"

as per drawing
(per k.f.)

12/1/17

Specifications could not be found.

Part Specifications

DART
AEROSPACE
S007370

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Interior Window For -015 & -025

PART NO: D350-567-031
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 11/07/17 Job No: 167658
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5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET